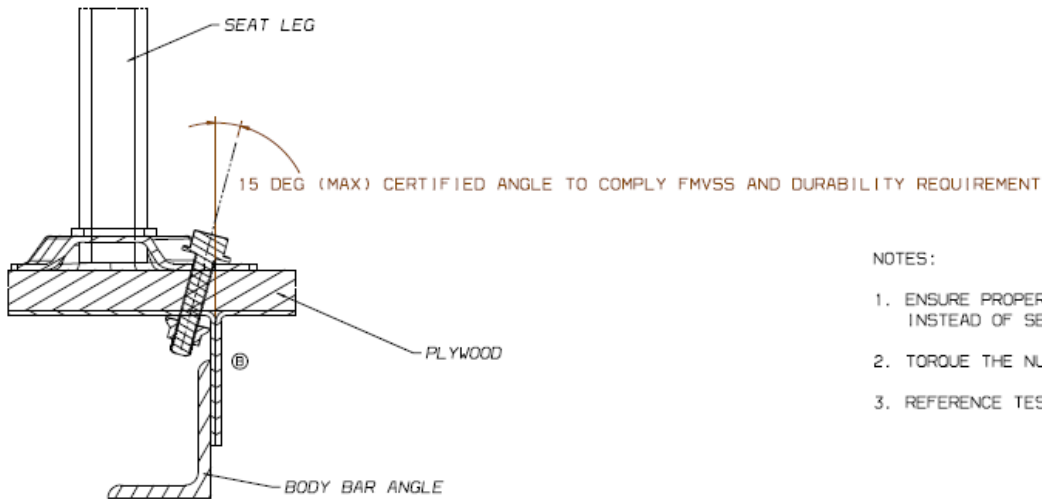


NEXTGEN SEAT BOLTS NOT INSTALLED STRAIGHT

Service Update #20-0917



NOTES:

1. ENSURE PROPER SIZE AND GRADE LOCK NUT IS USED INSTEAD OF SERRATED NUT.
2. TORQUE THE NUT AS PER THE INSTALLATION DRAWING.
3. REFERENCE TEST CARD WTS000281

Seat Bolts Appear to be Loose

Recently we have had questions concerning seat bolts and how they do not fall straight through the mounting holes and appear to be loose.

Blue Bird has verified that the bolts can indeed be installed at a 15° angle through the floor (See Figure Above) as with the design of the floor structure including body crossmembers, body angle crosses and body hold downs at various spots under the floor and seat configurations varying that seat bolt locations could be such that holes for the seat bolts are not always “straight” through the floor. This coupled with the fact that the torque on these bolts are 26-30 ft/lbs and that they are a “flanged” bolt may give the appearance of the bolt being loose when indeed it is tightened to the proper torque.

ALL of our Service Updates can be found on the [New York Bus Sales website](#)
Or at the [New York Head Mechanic website](#)

CONTACT OUR SERVICE OR PARTS DEPARTMENT WITH ANY QUESTIONS

SERVICE

Director of Service

Ryan Hemund
rhemund@newyorkbussales.com
CELL 315-561-9121

Chittenango: 800-962-5768

Daryl Wallace
dwallace@newyorkbussales.com

Brian Lamaitis
blamaitis@newyorkbussales.com

Bob Reith
breith@newyorkbussales.com

Phil Tucker
ptucker@newyorkbussales.com

Albany: 866-867-1100

Ben Reiling
breiling@newyorkbussales.com

Rochester: 800-463-3232

Eric Bosley
ebosley@newyorkbussales.com

Middletown: 845-609-7070

Ryan Hemund
rhemund@newyorkbussales.com

PARTS

Director of Parts

Dave Reichel
dreichel@newyorkbussales.com
CELL 315-396-5709

Chittenango: 800-962-5768

Gari McQuade
gmcquade@newyorkbussales.com

Bill Cox
bcox@newyorkbussales.com

Dave Grant
dgrant@newyorkbussales.com

Albany/Middletown: 866-867-1100

Sean Conway
sconway@newyorkbussales.com

Dan Haight
dhaight@newyorkbussales.com

Rochester: 800-463-3232

Steve Hibbard
shibbard@newyorkbussales.com

James Roeser
jroeser@newyorkbussales.com

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