Micro Bird Stop Arm Camera Removal

Service Update #24-0923





How to Properly Address Removal of a Stop Arm Camera

We were contacted concerning the removal of a stop arm camera which had been installed just below a window section on the exterior of a unit. (FIGURE #1).

NYSDOT requested a procedure from the manufacturer seeing the camera was installed in a panel of the passenger compartment on the Type A as opposed to the skirt panel on the Type C and Type D units.

Working with Micro Bird Engineering, the procedure on the following page was provided and should be followed when removing a camera on a Micro Bird product when it has been installed on an exterior panel of the passenger compartment.

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FIGURE #1

- Remove camera
- Sand skin around hole
- •Cut a square of aluminium skin bigger than the hole making sure that the portion against the bus has also been sanded.
- •Square must be larger than the hole and should be pre-painted yellow.
- •Glue the square patch with structural glue (be generous) and rivet aluminium plate to skin.
- •Retouch rivets if the rivets used are not already yellow.
- •The exterior skin is not considered as the passenger compartment.

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