

## **Microbird G5 Entrance Door Noise**

Complaint – Our "Dual Rear Wheel" Microbird Model "G5" has a "whistle" coming

from the entrance door area.

Cause – Door Adjustment

Correction – Microbird has specific "ADJUSTMENT INSTRUCTIONS"-

Please read and follow the attached!

Contact Our Service Department With Any Questions

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FOR ISSUES CONCERNING THE SINGLE REAR WHEEL "G5" MODEL REFER TO TECH TIP #14-0929

ALL of our Tech Tips can be found on the New York Bus Sales website at <a href="http://www.newyorkbussales.com/pages/bulletins.cfm">http://www.newyorkbussales.com/pages/bulletins.cfm</a>
Or at the New York Head Mechanic website at <a href="http://www.nyhma.org/viewforum.php?f=2&start=0">http://www.nyhma.org/viewforum.php?f=2&start=0</a>



ITS-0002-CA

Revision: B

#### Electric powered double leaf entrance door

31/03/2004 Revision approval:

Author: J. Garand Emission:

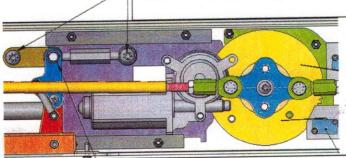
Revised by: J. Garand Revised dat

**Revised date:** 26/01/2005

Before you adjust the opening mechanism, check the emergency release handle first. This
handle must operate easily. If the handle is hard to operate, the screws and nuts may have
been over tightened. Check on the drawing below to know what should be done.

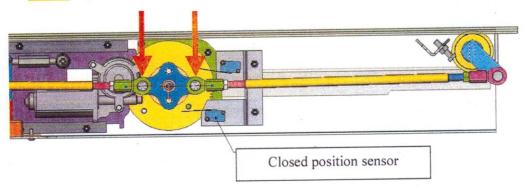
IMPORTANT: if you loosen one of the screws, you must remove it completely and re-apply Loctite 242 on it before you put it back in place (tighten and loosen one quarter turn to allow rotation of the parts).

These 2 screws must not be over tightened they must allow rotation of the parts they are holding. It is important to apply Loctite if you have to change the tightening.



Tighten this nut in a way to allow rotation of the parts it is holding. No Loctite required.

2. Align the gear with the mechanism in closed position. Adjust the closed position sensor to stop the gear at the indicated position (one bolt should be at 3 o'clock and the other one at 9 o'clock). Bend the sensor strip to adjust the sensor.



\*\*\* At this moment, it is important to test the emergency handle to make sure it operates easily.



ITS-0002-CA

Electric powered	l double leaf	entrance door
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3. Adjust the threaded rods to allow a perfect closing of the door leaves (in straight line & closing at same time). The rods have right hand & left hand threads, so simply turn to lengthen or shorten them. Check the door alignment on the picture below.



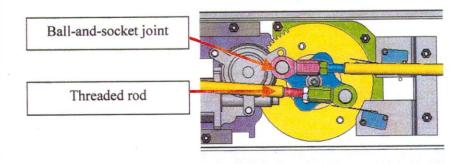
After you have adjusted the rods, recheck the emergency handle to make sure it is still operating easily.

4. Check the opening of the leaves according to the size of the DOD installed: 24" or 32" minimum.





When the door is open, make sure the ball-and-socket joints & rods are not in contact.





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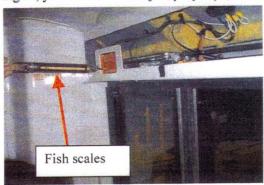
Revised by: J. Garand Revised date:

31/03/2004 e: 26/01/2005 Revision approval:

Adjust the stop bolt of mechanism with a ½ " wrench to keep the leaves open.



5. We suggest you use fish scales to test the handle. Weight to release the emergency door handle should not be more than 10 pounds. The leaves must close with electric power. If they are not doing so, you will have to adjust properly (check first step on page 1).



6. After you have adjusted & tested the leaves operation, tighten the threaded rod nuts using a 9/16" wrench.





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#### Inspection:

Your electric powered double leaf entrance door requires periodic inspection. Each 3 to 6 months:

- Check the condition of main components: bearing, gears, ball-and-socket joints, motor and sensors.
- Check the adjustment of door leaves.
- Visually inspect that all the bolts are in place and correctly tightened.

#### Every day:

- Test the emergency release handle.