

Tech Tip

FROM YOUR FRIENDS AT
NEW YORK BUS SALES!



Blue Bird Body Cracks-“A” Pillar and Bow Covers

Complaint – “A” pillar is cracking at the bottom where it is welded (by the front lower corner of the driver window) Please see Figure #1

The “Bow” covers between the passenger windows are cracking at the bottom along the upper rub rail. Please see Figure #2

Cause – Flexing of the body causes these “trim” pieces to crack. Blue Bird has confirmed that these are just “trim” and have nothing to do with the structure of the vehicle.


Correction – As shown in both Figure #1A and #2A, grind the cracks to form a “V”. After doing so, use **Yellow Manus-Bond**  part #10027537 in the “V” crack as shown in Figure #1B and #2B – Paint if necessary.



Figure #1



Figure #2



Figure #1A



Figure #2A



Figure #1B



Figure #2B

PLEASE NOTE-SHOULD THE CRACKS OPEN BACK UP WIDER THAN THE ORIGINAL "V" THEN THE INTERIOR OF THE "A" PILLAR NEEDS TO BE REMOVED AND THE PILLAR INSPECTED TO MAKE SURE THERE IS NO CRACKING. THE SAME THING IS TRUE OF THE BOW POST COVER BUT THE COVERS WILL NEED TO BE REMOVED FOR INSPECTION

Contact Our Service Department With Any Questions

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