

BBCV (Vision) Steering Wheel Movement

Complaint – There appears to be excessive movement in the steering wheel

Cause – Where as there is a specification to the movement, that should be checked.

Correction – Below is the specification along with the proper method to check it. Should the

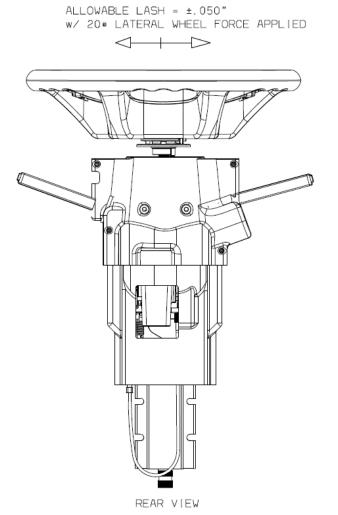
movement be over the limit then the steering column needs replacement as it is

not a serviceable part.

Figure #1 below shows the allowable movement in the column – Follow the steps below to check the column for this movement.

- #1 Position the column so that that it is straight (not tilted) and extended to the position closest to the driver.
- #2 Remove the steering wheel from the column
- #3 Using a "clamp" style holder mount, clamp the holder to the turn signal stalk (Figure #2) and position the dial indicator against the steering shaft and set to "zero" (Figure #3)
- #4 Using a common fish scale, position the "hook" around the shaft below the indicator(Figure #4)
- #5 Pull on the scale to apply 20 lbs. of pressure(Figure #5)
- #6 Check the dial indicator to see the amount of movement the shaft has. (Figure #6)
 - PLEASE NOTE The indicator needs to be read "backwards" as set up As shown in the figure reading as you normally would it shows .095 movement when in actuality the reading is .005
- #7 Reinstall the steering wheel and torque the nut to 40-50 ft/lbs.

D3/BBCV STEERING COLUMN ASSEMBLY



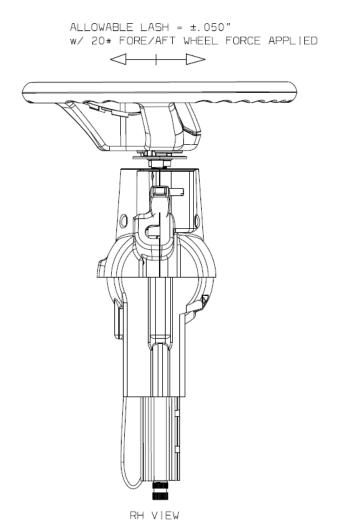


Figure #1





Figure #2 Figure #3



LEGISTANA HEREN

Figure #4 Figure #5



Figure #6

Contact Our Service Department With Any Questions

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Or at the New York Head Mechanic website at http://www.nyhma.org/viewforum.php?f=2&start=0