



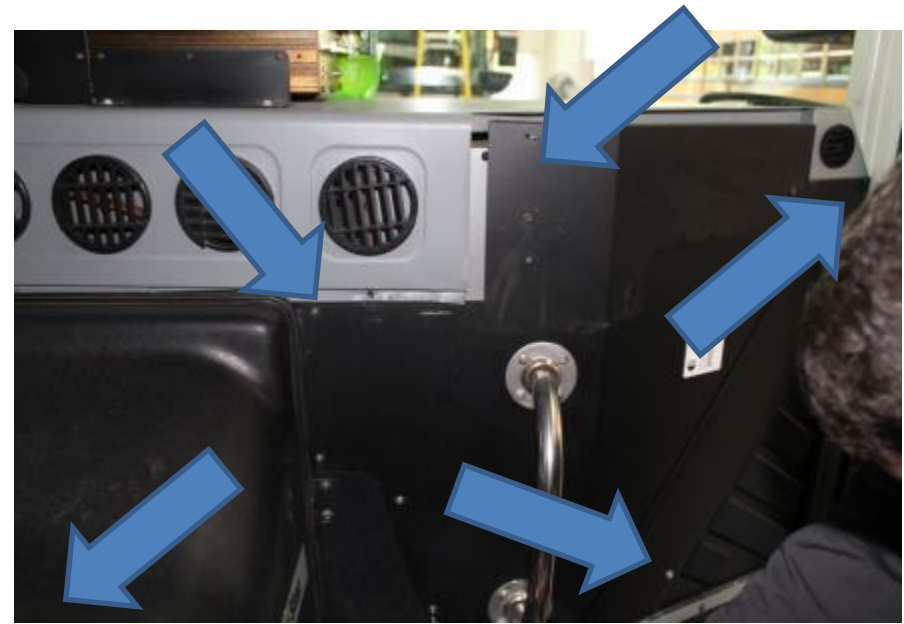
**Bergstrom**  
Climate Control Systems

***Blue Bird Service Bulletin S14XT  
All American Model  
Front Heater/Defroster Jumper  
Installation Instructions***

- Remove trim around the heater unit



- Remove screws from heater cover panel & remove panel



- Remove screws from heater panel

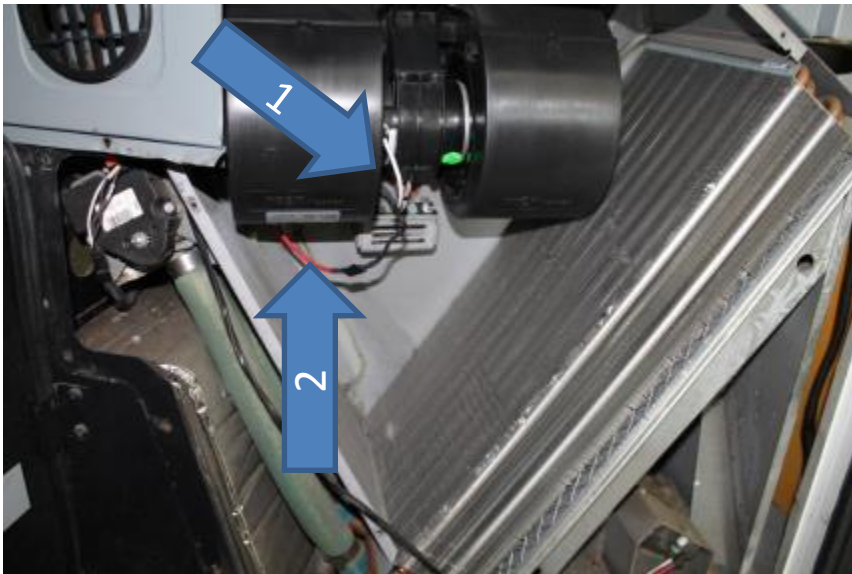


- Remove heater panel



1. Gain access to blower motor connector
2. Disconnect Red wire

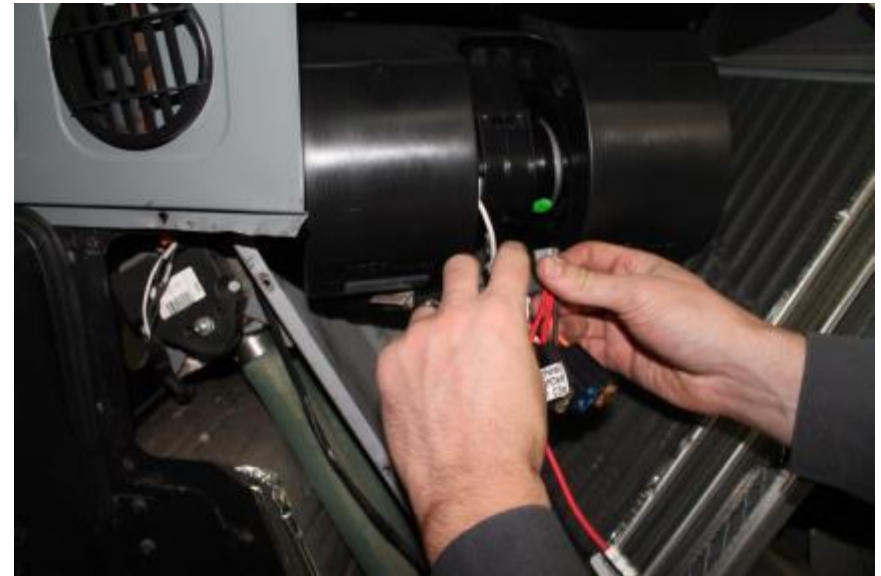
- Remove connector from resistor block



- Cut Red Wire from blower motor



- Tape wire back into the harness with electrical tape



- Connect jumper harness to resistor block

Use Bergstrom part #1000785177 for the following part numbers.

Bergstrom P/N	Description	Bluebird P/N
1000102424	ASSEMBLY, HEATER RE	00015281
1000102444	ASSEMBLY, HEATER FE	00015279
1000102764	ASSEMBLY, HEATER RHD RE	00015280
1000102846	ASSEMBLY, HEATER RHD FE	00086985
782229	COMBO ASSY RE A3	00085146
782232	COMBO, ASSY A3 FE	3399005

Use Bergstrom part #1000686925 for the following part numbers.

Bergstrom P/N	Description	Bluebird P/N
B936232	HEATER PKG, BLUEBIRD TC 1997	1913763
B936237	HTR PKG, B-BIRD RH DR MI	1913771
B936253	HTR PKG, BLUEBIRD TC A3FE	0003017
B936257	HEATER PKG, BLUEBIRD TC 1999	00015281
B936258	HTR PKG, BLUEBIRD A3 TC 1999	00015279
B936259	HTR PKG, B-BIRD RH DR	00015280
782233	HTR ASSY, A3 FE RHD	00086985

- Connect jumper harness wiring harness



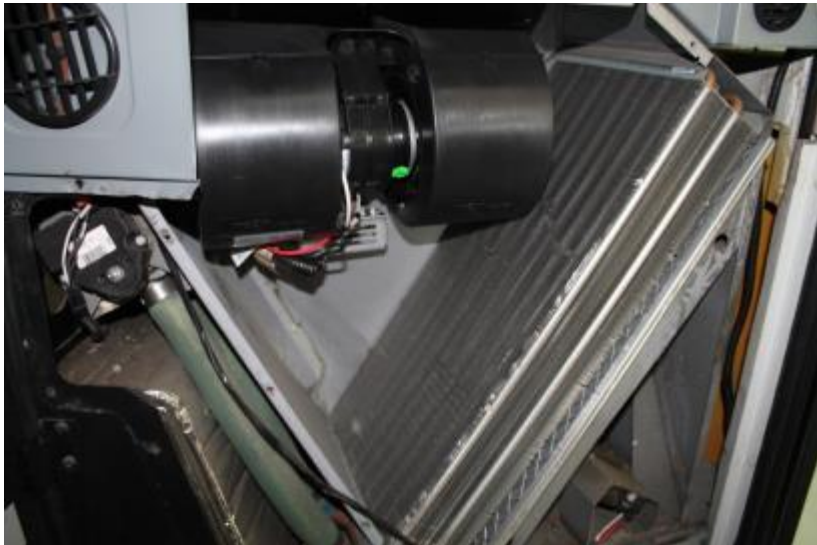
- Connect red wire from jumper harness to black wire



- Tape the connection using electrical tape



- Secure wires behind motor assembly



- Run heater for 3 minutes on each speed
- If any fuses open, replace the blower motor
- If motor performs on each speed, reassemble the heater parts



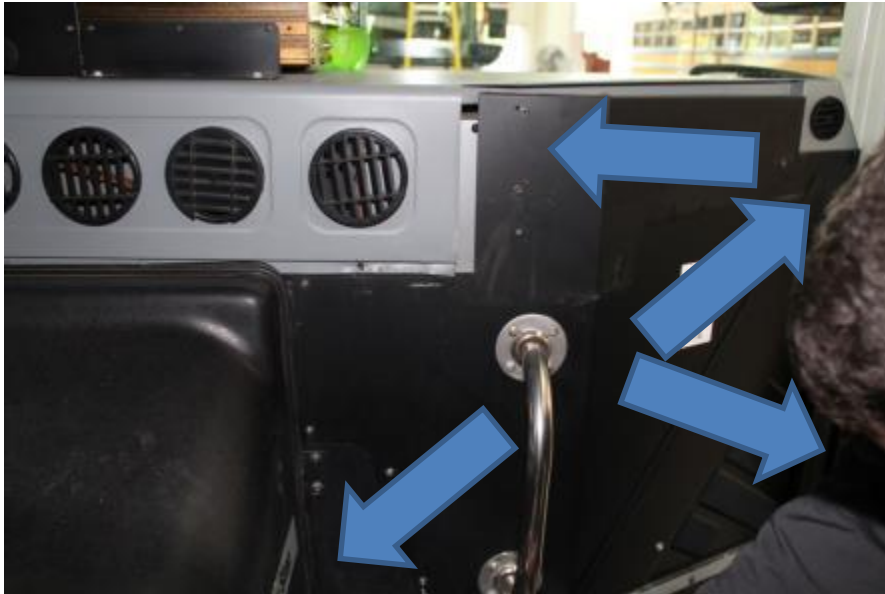
- Install heater panel



- Install screws for heater panel



- Install heater cover panel & install panel screws



- Install trim around the heater unit

