

Ventech Heaters





We are aware of some issues surrounding Ventech coolant heaters and their operation. Working with Ventech and Brockport Central School, we have seen issues with the RPM sensor and Ventech is addressing them.

If you have a unit where the clutch does not engage:

- Make sure that the ambient temperature is below 50°F and the coolant temperature is below 165°F
- Look for a damaged or dirty RPM sensor, replace if necessary. It is located behind the Ventech pulley but is accessible without removing the clutch. Please see Figure #1.
- A new bracket comes with a new sensor. This bracket is an improvement over the old one; install it over the RPM sensor when replacing it. Please see Figure #2.
- You should have full battery voltage at the clutch. To check this, turn the key on, turn the Ventech on and check for 12 volts at the clutch. If you do not have 12 volts at the clutch, check the in-line fuse, generally located close to the Ventech control module.







PLEASE NOTE:

If the Ventech clutch does engage but the driver complains of no heat:

• If a drop in engine RPMs is not heard when the Ventech turns on, it could have an internal failure. In this case, contact either Ventech or a dealer.



Figure #1



Figure #2







PLEASE NOTE:

As an added help, below are some of the replacement parts for the Ventech System:

940-0009-A0	RPM SENSOR

•	12-0025-A1	RPM SENDOR "HOLD DOWN" CLAMP
	12 0025 71	IN IN SENDOR HOLD DOWN CLAWII

940-0007-A0 COOLANT SENSOR

11-0001-B1 MANIFOLD GASKET

950-0001-A0 ACTUATOR (at the end of manifold)

• 135-0001-B1 ECU

130-0003-A0 WIRING HARNESS (contains OATS {Outside

Ambient Temperature Sensor))

Thanks to Hank, Rick, John and the staff at Brockport Central School for working with us on this.







CONTACT OUR SERVICE OR PARTS DEPARTMENT WITH ANY QUESTIONS

SERVICE

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