



Vision Front Fender Extension “Flare”

Service Update #20-0122



Front Fender Extensions Are “FLARING OUT” At The Bottom

It has been found that the front fender extensions on earlier model Vision units over time will tend to “flare” out at the bottom just behind the front tire. This has been addressed in production with the implementation of a fender extension that has a slight radius.

Blue Bird has issued “Service Instruction #SI-65-300-901” to address units in the field. This Service Instruction along with the template is attached for your use should you decide you have a vehicle where the flare is excessive.

ALL of our Service Updates can be found on the [New York Bus Sales website](#)
Or at the [New York Head Mechanic website](#)



BLUE BIRD

Service Instruction “SI-65-300-901 Vision Front Fender Trim”

Models Affected: Blue Bird Vision

Subject: This update defines the recommended procedure to trim a Vision Front Fender.

WARNING: Always follow all Federal, State, and Local and Shop safety standards and use proper safety equipment, and thoroughly read and understand all instructions before performing these procedures.

Park bus on level surface, apply parking brake, turn of ignition key, and chock wheels.

Special Tools: Coping Saw

Instructions:

1. Cut Template from Second page of instruction to complete repair.
2. Place Template on outside of left-hand fender extension. (Photo 1). Apply masking tape to fender extension where the trace line from template will be made. (Photo 2)
3. Use Marker to Trace the cut line of the template onto the fender extension. (Photo 3)
4. Using Coping Saw cut along the trace line. (Photo 3)
5. Remove tape left on fender.
6. Use a fine-tooth flat file to smooth out any rough edges. (Photo 4)
7. Use Template in reverse to trim right-side fender.
 - Note: Use reference measurements on Template to confirm that it has been printed to the correct size.



Photo 1



Photo 2



Photo 3



Photo 4

NOTE: Warranty claims for repairs made during the vehicle warranty period shall be submitted using component '65-300-901', (SI 65-300-901: Vision Front Fender Trim), cause 'Bent/Warped' and corrective action 'Per Published Special Service Instruction'. Labor to radius both fender lowers shall not exceed 0.3 hour SRT.

ALL of our Service Updates can be found on the [New York Bus Sales website](#)
Or at the [New York Head Mechanic website](#)





Top Edge

$7 \frac{13}{16}$ "

Fender Trim Template

Note: Use reverse side for right hand fender

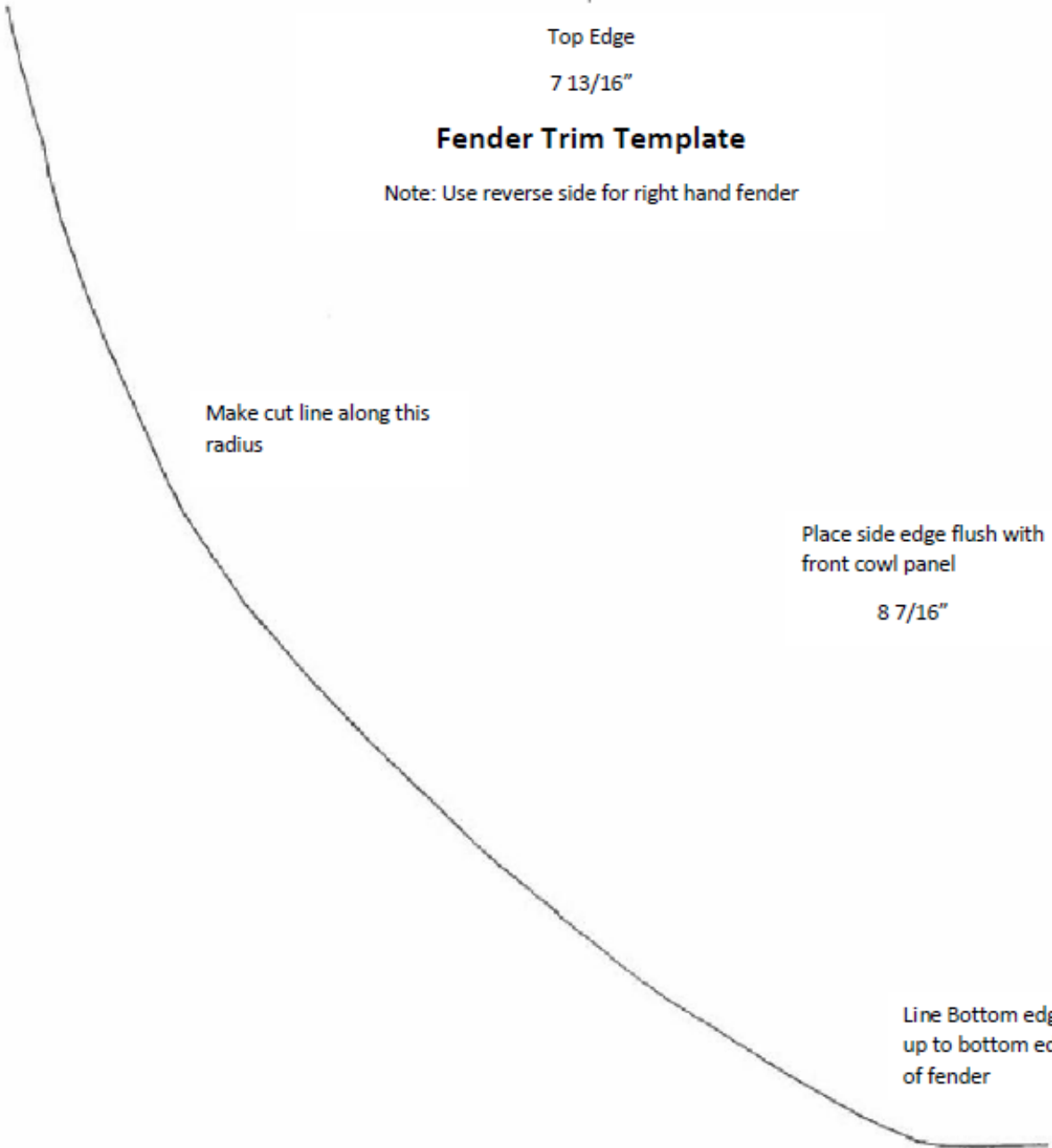
Make cut line along this
radius

Place side edge flush with
front cowl panel



$8 \frac{7}{16}$ "

Line Bottom edge
up to bottom edge
of fender



CONTACT OUR SERVICE OR PARTS DEPARTMENT WITH ANY QUESTIONS

SERVICE

Director of Service

Ryan Hemund
rhemund@newyorkbussales.com
CELL 315-561-9121

Chittenango: 800-962-5768

Daryl Wallace
dwallace@newyorkbussales.com

Brian Lamaitis
blamaitis@newyorkbussales.com

Bob Reith
breith@newyorkbussales.com

Phil Tucker
ptucker@newyorkbussales.com

Albany: 866-867-1100

Ben Reiling
breiling@newyorkbussales.com

Rochester: 800-463-3232

Eric Bosley
ebosley@newyorkbussales.com

Middletown: 845-609-7070

John Johnston
jjohnston@newyorkbussales.com

PARTS

Director of Parts

Jim Hogan
jhogan@newyorkbussales.com
CELL 607-227-5794

Chittenango: 800-962-5768

Gari McQuade
gmcquade@newyorkbussales.com

Bill Cox
bcox@newyorkbussales.com

John Lewin
jlewin@newyorkbussales.com

Dave Grant
dgrant@newyorkbussales.com

Albany/Middletown: 866-867-1100

Sean Conway
sconway@newyorkbussales.com
Dan Haight
dhaight@newyorkbussales.com

Rochester: 800-463-3232

Steve Hibbard
shibbard@newyorkbussales.com
James Roeser
jroeser@newyorkbussales.com

ALL of our Service Updates can be found on the [New York Bus Sales website](#)
Or at the [New York Head Mechanic website](#)

